

Sr.No.	PROPERTY	TEST METHOD	GUARANTEED DATA	
			Minimum	Maximum
<b>A. Function</b>				
1	Viscosity at 40 °C	IS 1448 (Part 25)		15 mm <sup>2</sup> /s
	Viscosity at 0 °C	IS 1448 (Part 25)		1800 mm <sup>2</sup> /s
2	Pour Point	IS 1448 (Part 10/ Sec 2)		- 10 °C
3	Water Content	IEC 60814		30 mg/kg (Bulk) 40 mg/kg (Drum)
4	Breakdown Voltage	IS 6792	30 kV (Delivered) 70 kV (After Treatment)	
5	Density at 20 °C	IS 1448 (Part 16)		0.895 g/ml
6	DDF at 90 °C	IS 16086		0.005
7	Particle Content	IS 13236	No general requirement	

	B. Refining / Stability		Minimum	Maximum
8	Appearance		Clear, free from sediment & suspended matter	
9	Acidity	IEC 62021 - 1		0.01 mg KOH /gm
10	Interfacial Tension	ASTM D971	No general requirement	
11	Total Sulphur Content	ISO 1459 or ASTM D4294	No general requirement	
12	Corrosive Sulphur	DIN 51353	Not corrosive	
13	Potentially Corrosive Sulphur	IS 16310	Not corrosive	
14	DBDS	IS 16497 (Part 1)	Not detectable (< 5 mg/kg)	
15	Inhibitors of IS 13631/ IEC 60666	IS 13631	(U) Uninhibited Oil ; Not detectable (< 0.01% )	
16	Metal Passivator Additives according to IS 13631/ IEC 60666	IS 13631	Not detectable (< 5 mg/kg ) or as agreed upon with the purchaser	
17	Other additives		NIL	
18	2 - Furfural & related compounds content	IS 15668	Not detectable (< 0.05 mg/kg) for each individual compound	

	C. Performance		Minimum	Maximum
19	Oxidation Stability at 120 °C	IS 12422 (Method C)		
		Test duration		
		(U) Uninhibited Oil : 164 h		
a)	Total acidity	1.9.4 of 12422		1.2 mg KOH/g
b)	Sludge	1.9.4 of 12422		0.8 %
c)	DDF at 90 °C	1.9.4 of 12422		0.500
20	Gassing tendency	IEC 60628, method A	No general requirement	
21	ECT	See 6.14	No general requirement	

	D. Health , Safety and Environment (HSE)		Minimum	Maximum
22	Flash point	IS 1448 (Part 21)	135 °C	
23	PCA content	IP 346		3 %
24	PCB content	IS 16082	Not detectable (< 2 mg/kg)	

- **TRANSOL GIS II** has excellent Electrical and Oxidation stability Properties - It is specially Manufactured from highly Refined Base Oil  
- The Product fully complies with IS 335:2018, TYPE II, Uninhibited specification.